

Work Order ID 126722

November-24-14 8:08:06 AM

126722

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Item ID: D5080-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Striker Plate Assembly

Start Date: 11/24/14 Start Qty: 40.00

40

Cust Item ID:

Required Date: 11/25/14 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals:

Process Plan: u

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D5080

A

110

0.00

110

Small Fab

Small Fab

Memo

0.00

1- TRANSFER DRILL HOLE FROM D5080-3 TO D5080-1 AS PER DWG
(DRILL 0.128")

2- DEBURR

3- DIMPLE HOLES AS PER DWG

4- ASSEMBLE AS PER DWG

25x

14/11/24

DAS
36
9-89

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Quality Control

Memo

0.00

BS

DAS
38
9-89
NOV 25 2014

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Item ID: D5080-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Striker Plate Assembly
 Start Date: 11/24/14 Start Qty: 40.00 ***40*** Cust Item ID:
 Required Date: 11/25/14 Req'd Qty: 40.00 ***40*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | Identify as per dwg & Stock Location: <u>81/46</u> | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

25x 81/4-11-25

14/12/25

mf
14-11-25

Picklist Print

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Work Order ID: 126722

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Parent Item: D5080-041

D5080-041

Parent Item Name: Striker Plate Assembly

Start Date: 11/24/14

Required Date: 11/25/14

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP REV:A 14.03.19 NEW ISSUE DD VERF:JLM
14.03.24 REV.A DWG DD VERF:JLM

IPP REV:B

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|-----------------|---------------|----------------|-------------------|
| D5080-1 *D5080-1* Angle Bracket | | Manufactured | No | | | | Each | 25.0000 | | 40 | | 14/11/24 | DAS 36 9-89 |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | ST145 | | | | 25 | | 25 | | | |
| | | | | 123034 | | | | 25 | | | | | |
| D5080-3 *D5080-3* Striker Plate | | Manufactured | No | | | | Each | 30.0000 | | 40 | | 14/11/24 | DAS 36 9-89 |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | prelim | | | | 3 | | | | | |
| | | | | 115526 | | | | 3 | | | | | |
| | | | | ST146 | | | | 27 | | | | | |
| | | | | 119727 | | | | 3 | | | | | |
| | | | | 123066 | | | | 24 | | | | | |
| MS20426AD4-4 *MS20426AD4-4* Rivet | | Purchased | No | | | | Each | 2,279.000 | | 80 | | 14/11/24 | DAS 36 9-89 |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | CCK004 | | | | 2225 | | | | | |
| | | | | 125445 | | | | 2225 | | | | | |
| | | | | ST312 | | | | 54 | | | | | |
| | | | | 129090 | | | | 54 | | | | | |

